

# HWC - Quick Start Guide To Change Out Gate

The **HWC** (Heavy Wall Clamp) can be used to stop flow of liquids or gases in any flexible tubing. The range of the clamp is **1/16" – 1/8"** wall tubing (**White Gate**) and **1/8" – 1/4"** wall tubing (**Red Gate**). The clamp will accommodate up to 2" OD x 1/4" wall tubing.

Gate removal and replacement instructions for the HWC:



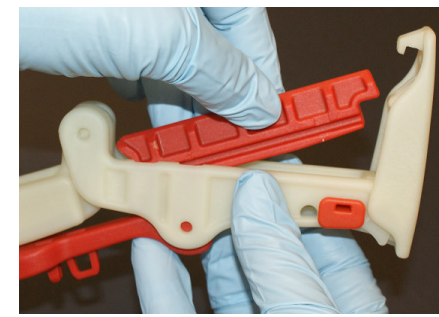
1. Starting with the **HWC** in the open position, turn upside-down



2. Using a straight bladed driver place screw-driver under **Gate**



3. Rotate the blade clockwise and **Gate** will lift from receiver



4. Use your free hand to remove the **Gate** from the receiver



5. Place required **Gate** into the receiver, note notch forward



6. Use the thumbs of both hands to press the **Gate** into place



7. Gate shown properly installed and ready to return to service



8. HWC shown with White Gate ready to seal 1/8" – 1/4" wall tubing

To open or close the **HWC** refer to the **Quick Start guides** for that operation. HWC can be ordered with both Gates using P/N: HWC-RG-WG.

